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**United States Patent** [19]**Bao**[11] **Patent Number:** **5,969,376**[45] **Date of Patent:** **\*Oct. 19, 1999****[54] ORGANIC THIN FILM TRANSISTOR  
HAVING A PHTHALOCYANINE  
SEMICONDUCTOR LAYER**[75] Inventor: **Zhenan Bao**, North Plainfield, N.J.[73] Assignee: **Lucent Technologies Inc.**, Murray Hill, N.J.

[ \* ] Notice: This patent issued on a continued prosecution application filed under 37 CFR 1.53(d), and is subject to the twenty year patent term provisions of 35 U.S.C. 154(a)(2).

[21] Appl. No.: **08/702,073**[22] Filed: **Aug. 23, 1996**[51] Int. Cl.<sup>6</sup> ..... **H01L 35/24; H01L 51/00**[52] U.S. Cl. .... **257/40; 257/66; 257/75; 438/99**[58] Field of Search ..... **257/40, 66, 75; 438/99****[56] References Cited****U.S. PATENT DOCUMENTS**

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(List continued on next page.)

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Thin film transistors in which the active layer is an ordered film of a phthalocyanine coordination compound with a field-effect mobility greater than  $10^{-3}$  cm<sup>2</sup>/Vs and a conductivity in the range of about  $10^{-9}$  S/cm to about  $10^{-7}$  S/cm at 20° C. are disclosed. Examples of suitable phthalocyanines include copper phthalocyanine, zinc phthalocyanine, hydrogen phthalocyanine, and tin phthalocyanine. Thin film devices made of these materials have an on/off ratio of at least about  $10^4$ . It is advantageous if the device is fabricated using a process in which the substrate is heated to a temperature in the range of about 30° C. to about 200° C. when the film is formed thereon.

**4 Claims, 1 Drawing Sheet**